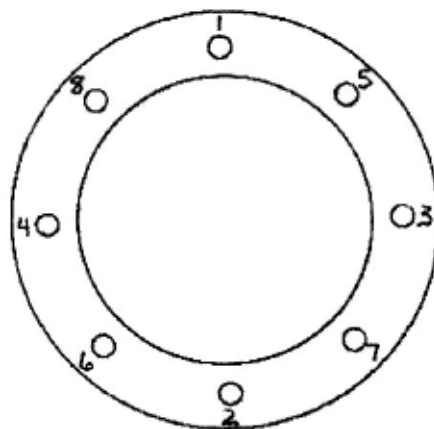
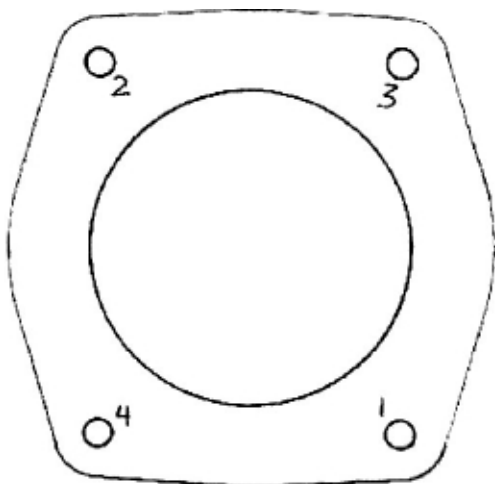


TABLE OF TORQUE VALUES

TORQUE

Fastener Description	Size	Ft. lb	inch/lb
AIR GUIDE ATTACHMENT SCREWS AND BOLTS	6mm	6 Ft.Lbs.	72 inch Lbs.
CYLINDER HEAD SCREWS	6mm	8 Ft.Lbs.	96 inch Lbs.
ELECTRONIC IGNITION BOX & IGN. COILS NUTS	6mm	7 Ft.Lbs.	84 inch Lbs.
FAN HOUSING MOUNTING SCREWS	6mm	8 Ft.Lbs.	96 inch Lbs.
FLYWHEEL DUST COVER (265C1)	6mm	6 Ft.Lbs.	72 inch Lbs.
INTAKE MANIFOLD MOUNTING SCREWS	6mm	7 Ft.Lbs.	84 inch Lbs.
RECOIL STARTER MOUNTING SCREWS	6mm	8 Ft.Lbs.	96 inch Lbs.
CRANKCASE ASSEMBLY SCREWS 2703	8mm	19 ft.Lbs.	228 inch Lbs.
CRANKCASE ASSEMBLY SCREWS 3203 4-6mm bolts	6mm	8 Ft.Lbs.	96 inch Lbs.
FAN PULLEY MOUNTING SCREWS	8mm	19 ft.Lbs.	228 inch Lbs.
ELECTRIC STARTER MOUNTING SCREWS	8mm	19 Ft.Lbs.	228 inch Lbs.
CYLINDER BASE NUTS	8mm	19 Ft.Lbs.	228 inch Lbs.
EXHAUST MANIFOLD MOUNTING SCREWS	8mm	19 ft.Lbs.	228 inch Lbs.
RUBBER INTAKE FLANGE SCREWS (2702/03)	8mm	12 Ft.Lbs.	144 inch Lbs.
RUBBER INTAKE FLANGE SCREWS (3202/3203)	6mm	8 Ft.Lbs.	96 inch Lbs.
COOLING FAN MOUNTING NUT	10mm	37 Ft.Lbs.	444 inch Lbs.
REDUCTION DRIVE MOUNTING SCREWS	10mm	37 Ft.Lbs.	444 inch Lbs.
SPARK PLUGS (cold engine) (2703/3203 single ignition)	14mm	14 Ft.Lbs.	168 inch Lbs.
CRANKSHAFT BOLT (PTO-end) (½ inch NF)	½" NF	55 Ft.Lbs.	660 inch Lbs.
CRANKSHAFT NUT (Magneto end)	16mm	107 Ft.Lbs	
ENGINE MOUNTING BOLTS	½" NC	44 Ft.Lbs.	528 inch Lbs.

For items not listed, contact Neoteric



Criss cross torque patterns for cylinder base nuts and cylinder heads. Repeat torque pattern in 1 /3 increments until final torque spec is reached.